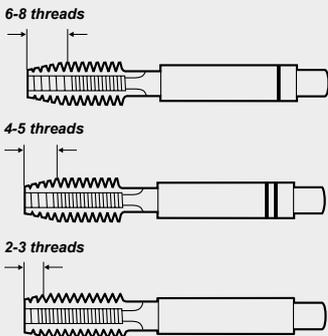


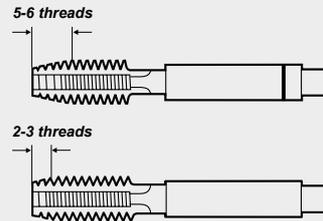
- D** Nominal diameter
- D2** Shank diameter
- D3** Neck diameter
- D4** Point diameter
- D5** Web diameter
- L1** Overall length
- L2** Thread length
- L3** Neck length
- L4** Square length
- P** Pitch
- a** Square size
- m** Land width
- n** Flute width
- s** Thread relief
- α** Relief angle
- γ** Rake angle
- α<sub>1</sub>** Thread angle

### Leads of Hand Taps, Sets of 3 pcs.



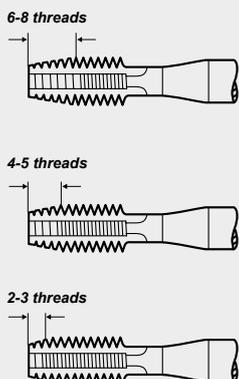
- No. 1**  
Rougher,  
6-8 Threads Lead
- No. 2**  
Intermediate,  
4-5 Threads Lead
- No. 3**  
Finisher,  
2-3 Threads Lead

### Leads of Hand Taps, Sets of 2 pcs.



- No. 1**  
Rougher,  
5-6 Threads Lead
- No. 2**  
Finisher,  
2-3 Threads Lead

### Non-serial form



- No. 1 - Form A**  
Finisher, 6-8 Threads Lead
- No. 2 - Form D**  
Finisher, 4-5 Threads Lead
- No. 3 - Form C**  
Finisher, 2-3 Threads Lead